

i tape with



Shown with optional exit table & casters

# RSA 2024-SB

Random Semi-Automatic Case Sealer

Interpack's RSA Series Case Sealers are operator-fed machines that automatically adjust for each size case processed. When your production produces different sized cases to be processed through a single case sealer, an Interpack random case sealer is your answer.

These machines are engineered to provide:

- Industry leading features
- Heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation

The RSA 2024-SB's side belt drive is ideally suited to process narrow cases. Also, a random top squeezer option is available to compress the top major flaps before sealing to provide the best possible closure on overstuffed cases.

Every Interpack™ Case Sealer comes with an HSD 2000-ET II tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

## FEATURES & BENEFITS:

- Heavy duty construction will process up to 85 lb. cases
- Side belt drive to process narrow cases
- Digital pneumatics retain the upper head location after processing to improve throughput speeds
- Indexing gate to properly position the case for processing
- 2 modes of operation
  - Top & bottom random sealing
  - Bottom only random sealing
- Unique "Clear" push button to clear jams and replace bottom tape roll
- Twin 1/3 HP motors for 24/7 operation
- Dual column for maximum processing stability
- Selectable floating upper head processes mild overfills
- Offset tape heads process cases as low as 2" tall

**Scan for more information on Interpack's RSA Series, including CAD drawings, manuals and videos!**



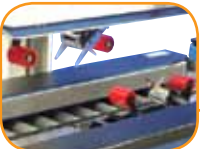
# RSA 2024-SB

## SPECIFICATIONS

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
RSA 2024-SB	6" x 4" x 3.5" std 8" x 8" x 2" opt	Inf x 20" x 24"	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 6A., (2 x 1/2 HP)	48 - 72 mm (2" - 3")	24" - 30"	650 lbs crated	44.5" x 47.5" x 73"



Tip-up tape head simplifies roll replacement



Offset tape heads process 2" high cases



Self-tensioning & tracking side drives simplify belt replacement



1/3 hp motors for heavy duty usage



Digital pneumatics to improve throughput speed



Shown with optional exit table & casters



Optional top squeezers compress top major flaps



Index gate positions case for proper processing



"Clear" button for jams & replacing bottom tape roll



Top & bottom or bottom only seal operation modes

### OPTIONS & ACCESSORIES



Heavy duty casters



Tape head spare parts kit



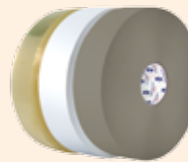
Infeed & exit tables



Random top squeezers



3" wide tape heads



IPG® is the only North American manufacturer of all 3 types of pressure sensitive adhesives.

Combine Interpack™ machinery and IPG® long roll pressure sensitive tape for greater value. Contact your authorized IPG® distributor for details.

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